

# TECHNICAL DATA SHEET



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Product Codes: RCCASF32

**RUNCUT CASF 32** is an extreme pressure neat cutting oil blended from solvent refined mineral oil using selected additives, affording a high level of lubricity and EP performance.

## APPLICATION

Suitable for machining a wide range of materials in various applications, including broaching, H.D. tapping, threading and gear cutting. Arduous operations are overcome using high performance EP package.

## BENEFITS

- Enhanced lubricity.
- Good workplace visibility.
- Improved finish on machine parts
- Low oil mist levels.
- Promotes extended tool life.

## TYPICAL PROPERTIES

|                             |                  |
|-----------------------------|------------------|
| Appearance:                 | Dark Amber Fluid |
| Specific Gravity @ 15.6°C:  | 0.900            |
| Kinematic Viscosity @ 40°C: | 28.2 - 35.2 cSt  |
| Sulphur:                    | Yes              |
| Chlorine:                   | Yes              |
| Ester:                      | Yes              |

## HEALTH & SAFETY

This product has been manufactured to the highest standards and when used for the purpose recommended is unlikely to present any significant health hazards. A Material Safety Data Sheet is available.

Indicated data are approximate values and are subject to the usual commercial fluctuations. All information correct at time of going to press to the best of our knowledge. This information may be subject to change without notification due to continual product research and development.

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